



FULLY LINED, HIGH PERFORMANCE COMPOSITE BODY BUTTERFLY VALVES





CS®/SC Series

CS®/SC Series valves are fully lined VE-CF composite butterfly valves, features industry proven technology that has established a revolutionary performance benchmark for isolating and controlling extremely corrosive and hazardous process media. Ideally suited for FRP and Dual Laminate piping systems, our innovative technology rivals the physical properties of lined metal valves with a 60% weight savings thus eliminating the need for expensive pipe supports.

CS®/SC Series valves are routinely specified where internal and external corrosive conditions continue to plague traditionally used lined metal valves. Our UV stabilized, vinyl ester resin matrix provides exceptional resistance to the degrading effects associated with chemically aggressive environments, electrolytic corrosion and UV rays. Our innovative, three point, live loaded stem sealing system, offers a conditional life time guarantee against the harmful effects of fugitive emissions. Our ProTef® molecular and mechanically enhanced body lining offers unparalleled performance and reliability in applications where permeation resistance is critical.

Design Features

- ▲ Industry Proven Reliability Where Isolation & Control of Corrosive Process Media is Critical
- ▲ The Ultimate Solution to Internally and Externally Corrosive Environments
- ▲ Manufactured in Accordance with ISO 5752 & DIN EN 558-1 Range 20
- Structural Composite VE-CF body Yields a 60% Weight Savings Relative to Lined Metal Valves
- Bi-directional Zero Leakage (Gas Tested per API 598/ EN12266-1/P12-Leakage Rate A)
- High Precision, Injection Molded Elastomeric Energizers Yields Uniform Sealing Pressure On to the Entire Circumference of the ProTef TM Liner
- ▲ 100% Spark Tested to 10,000 Volts
- ▲ Industry Safe, One Piece Blow-out Proof Disc/ Stem Design
- Minimum 3 mm ProTef[®]Lining Thickness Assures Superior Permeation Resistance
- ▲ ISO 5211 Actuator Mounting Flange

- ▲ Equal Percent Control Characteristics
- ▲ Certified TA Luft VDI 2440 5.2.6.4 and ISO 15848-1 Environmentally Safe, Mechanical Shaft Sealing System
- ▲ PED 2014/68/EU Certified (Eu opean Pressure Equipment Directive)
- ▲ ATEX Compliant Version for Explosive Surroundings, Group II, Zones 0,1,2,20,21 & 22
- Conforms to the Requirements of Chlorine Institute Pamphlet 6
- Spherically Molded & Machined Disc/Liner Sealing Interface
- ▲ Individual Serial #'s Assure Complete Product Traceability
- Engineered and Individually Tested for Consistent Operating Torques
- ▲ SQS ISO 9001 Quality Management Certified
- Ideally Suited for Wet Chlorine Gas and Aqueous HCL Processes
- ▲ Temperature Range 0° 300° F depending on material selection

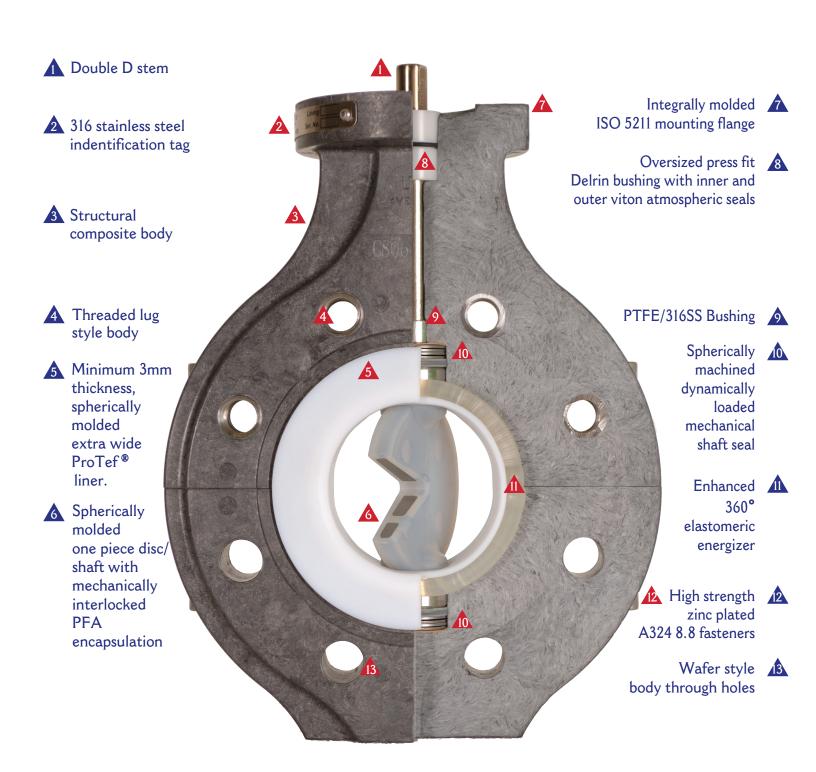


CS®/SC Series valves are routinely specified for hazardous services such as:

- Wet Chlorine Gas
- Cell Effluent
- ▲ Chlorine Condensate
- Caustic
- Chlorinated Brine

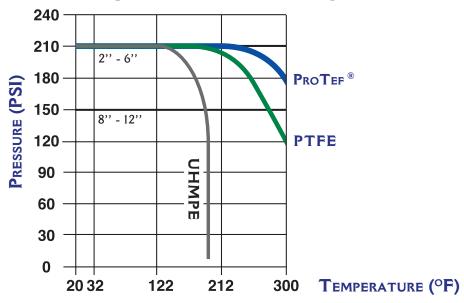
- Hydrobromic Acid
- Sodium Hypochlorite
- Anolyte
- Catholyte
- Hydrochloric Acid

- Spent Acid
- Sulfuric Acid
- Chlorinated Solvents
- Bromine
- Brine



Ratings, Values / Flow Curve

Pressure / Temperature Curve of Linings

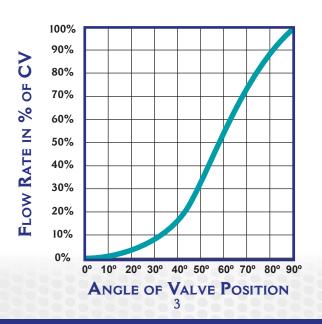


Degrees Open of Valve Disc

Valve Size	20	30	40	50	60	70	80	90
2	9	22	46	77	116	164	215	241
3	20	43	89	162	235	332	434	518
4	27	64	130	219	353	530	657	807
6	83	178	320	534	876	1314	1677	2067
8	130	311	629	1075	1625	2498	3320	4180
10	232	466	944	1568	2177	3270	4932	6087
12	352	703	1344	2297	3600	5356	8054	9740

^{*} Inches

Flow Curve

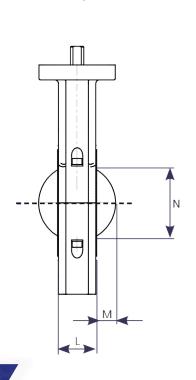


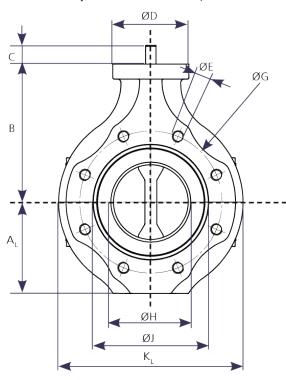


Torque Values / Weights / Bolt Torque

Valve			Cv 90° Open			Instal	lation	
Size	MPTFE			Max _a Al	Max _□ Allowable		Max Bolt Torques	
	Nm	In Lbs.		Nm	In Lbs.	Nm	In Lbs.	
2	31	294	241	159	1407	25	221	
3	54	480	518	159	1407	25	221	
4	72	640	807	335	2965	25	221	
6	132	1170	2067	608	5380	50	443	
8	200	1990	4180	456	4036	50	443	
10	334	2956	6087	664	5877	50	443	
12	400	3540	9740	664	5877	60	531	

Note: To ensure proper installation, conformance to the installation process is critical. (See back cover)



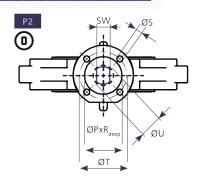


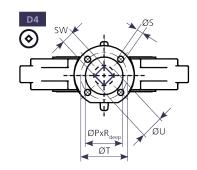
Dimensions

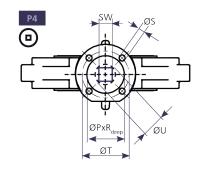
DN (mm)	50	65	80	100	150	200	250	300
DN (inch)	2"	2-1/2"	3"	4"	6"	8"	10"	12"
A _L	3.15	3.35	4.25	4.86	5.94	7.17	8.86	10.31
В	5.12	5.75	6.5	7.28	8.54	9.65	10.63	12.17
C _{P2}	0.75	0.75	0.75	0.98	1.18	-	-	-
C _{D4/P4}	0.67	0.67	0.67	0.67	0.87	1.02	1.18	1.18
ØD	4.02	4.02	4.02	4.02	4.02	5.98	5.96	5.98
ØE _{DIN}	4xM16	-	8xM16	8xM16	8xM20	8xM20	12xM20	12xM20
ØE _{ANSI}	4x5/8"-11 UNC	4x5/8"-11 UNC	4x5/8"-11 UNC	8x5/8"-11 UNC	8x3/4"-10 UNC	8x3/4"-10 UNC	12x7/8"-9 UNC	12x7/8"-9 UNC
ØG _{DIN}	125	145	160	180	240	295	350	400
ØG _{ANSI}	4.75	5.50	6.00	7.50	9.50	11.75	14.25	17.00
ØН	2.36	2.36	3.15	3.94	5.91	3.92	9.80	11.81
K _L	7.13	7.87	8.50	9.72	11.89	14.33	17.72	20.63
Ø١	3.35	4.17	4.80	5.63	7.60	9.88	11.85	13.74
L	1.69	1.81	1.81	2.05	2.20	2.36	2.68	3.07
M	0.433	0.39	0.79	1.06	1.97	2.83	3.70	4.49
N	1.93	1.81	2.80	3.58	5.71	7.72	9.69	11.65
Weight/lbs	3.97	4.63	5.51	7.94	15.00	23.80	42.77	68.34

^{*} Inches

ISO Mounting Flange







DN (mm)	50	65	80	100	150	200	250	300
DN (inch)	2"	2-1/2"	3"	4"	6"	8"	10"	12"
SW _{P2}	0.433	0.433	0.433	0.551	0.669	-	-	-
SW _{D4/P4}	0.433	0.433	0.433	0.551	0.669	0.748	0.866	0.866
øυ	0.551	0.551	0.551	0.709	0.866	0.945	1.10	1.10
ISO	F07	F07	F07	F07	F07	F10	F10	F10
ØΤ	2.76	2.76	2.76	2.76	2.76	4.02	4.02	4.02
øs	.157x.354	.157x.354	.157x.354	.157x.354	.157x.354	.157x.433	.157x.433	.157x.433
ØP x R _{DEEP}	2.20 x .138	2.80 x .138	2.80 x .138	2.80 x .138				

^{*} Inches

Control Valve



Control Valve Accessories



Actuator/ Position Indicator with Beacon Indicator



Instrument Enclosure



Actuator/ Pneumatic Positioner



Electro-Pneumatic Positioner with Gauges



Pneumatic Positioner



Digital Positioner with Gauges



Position Indicator with Beacon Indicator



Feedback Module



Pressure Regulator with Gauge

Ordering Information

Y - Hastellov

1-Disc	2-Liner	3-Elastome		
T - PFA	M - ProTef®	V - Viton		
A - PFA-AS	A - ProTef®/AS	L - Silicone		
S - 316 SS	T - PTFE	E - EPDM		
N - Titanium	U - UHMPE			

4-Body Material	5-Body Style	6-Class
C - Structural	L - Lug	A - ANSI 150#
Composite	W-Wafer	B - DIN PN 10

E - ETFE

7-Operator **8-Accessories** (optional) SB - Bare Stem PP - Pneumatic Positioner

HL - Locking Handle EP - Electro Pneumatic Positioner MG - Manual Gear PS - Proximity Switch Box DA - DA Actuator MS - Micro Limit Switches FC - FC Actuator SV - Solenoid Valve

FO - FO Actuator FR - Filter Regulator with Gauge

MO - Manual Override

9-Cleaning (optional)

C1 - Chlorine C2 - UPW

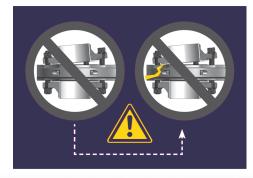
DN050-100/2"-4" | T* = 3 Nm DN150-250/6"-10" | T* = 5 Nm | 4 lbf·ft DN050-100/2"-4" | T* = 8 Nm | 6 lbf·ft DN150-250/6"-10" | T* = 17 Nm | 12 lbf·ft /12" T* = 20 Nm | 15 lbf·ft DN150-250/6"-10" T* = 33 Nm 24 lbf·ft T* = 40 Nm | 29 lbf·ft DN050-100/2"-4" | T* = 25 Nm DN150-250/6"-10" T* = 50 Nm 37 lbf·ft T* = 60 Nm 44 lbf·ft DN300 /12" T* = Torque

installation **Bolt Torque**

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C-DIN PN 16



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^{*}ProTef = Molecular/Mechanically Enhanced TFM